

## Technical Leaflet

# WorléeAdd 902

Art.-No. 114501-00822

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WorléeAdd 902 is used for degassing and deairing of epoxy, polyester, hybrid, acrylic and other powder coating systems including Primid XL 552.

By using WorléeAdd 902, the amount of benzoin in the formulation can be reduced significantly. WorléeAdd 902 also reduces the melt viscosity, improves the dispersion of pigments and the flow properties, eliminates pinholes.

### Technical Data:

Active substance	67 - 69%
Appearance	white powder

### Application and Properties:

WorléeAdd 902 is provided as a free flowing powder which is convenient in handling easy to disperse and reliable in performance. For best results WorléeAdd 902 should be pre-blended with other coating ingredients in a high intensity mixer. Then homogenised in a heated extruder.

WorléeAdd 902 being a polymeric additive does not evaporate (fume) during the baking process and is basically non toxic.

WorléeAdd 902 should always be used in combination with Resiflow PV 5, PV 88, CP 77, PL 200 or an equivalent flow control agent.

WorléeAdd 902 does not lead to yellowing in formulations with hydroxyl alkyl amide hardener (primid).

WorléeAdd 902 should be used at a concentration of 0.5 - 1.5% based on total formulation.

For each new formulation an individual laboratory test is required to determine the optimum concentration of the additive.

### Shelf Life:

The storage stability of WorléeAdd 902 in the originally closed barrel is at a storage temperature from +5 to +25 °C twelve months, counted from the day of the delivery ex works.