



## **Technical Leaflet**

# WorléeKyd B 865 U

Art.-No. 111021-02241 Revision: 29.11.2023

WorléeKyd B 865 U is an isocyanate modified, long oil type alkyd resin.

#### **Technical Data:**

Non-volatile content, 1h/125 °C, 55% ± 1

**DIN EN ISO 3251** 

Oil type special fatty acids

Oil content approx. 63%

Acid value, on solids, DIN EN ISO 2114 max. 5

Colour, Gardner, 50% in dearomat. max. 10

HC 160-200, DIN ISO 4630

Viscosity, Rheometer, 20 °C, C 35/1°, 100 s<sup>-1</sup> 1,600 - 2,500 mPa·s

**Delivery form** 55% in dearomat. HC 160-200

#### **Application and Properties:**

WorléeKyd B 865 U is mainly recommended as the only binder or in combination with long oil alkyd resins for wood varnishes, parquet sealers, primers, undercoat lacquers and fast drying top coats.

When paints or lacquers based on WorléeKyd B 865 U are applied by conventional or airless spray, only water irrigated spraying cabinets are recommended as the spraying dust tends to self-ignition if it is dry.

#### Compatibility:

WorléeKyd B 865 U is compatible with the majority of medium and long-oil, air drying alkyd resins and with nearly all maleic and phenolic modified hard resins.

#### Solubility:

WorléeKyd B 865 U is soluble in all usual solvents.

### **Drying:**

Following driers are recommended for WorléeKyd B 865 U:





WorléeKyd B 865 U

2

## Cobalt-containing:

0.02 - 0.05% Co 0.03 - 0.08% Zr 0.10 - 0.20% Ca (metal calculated on solid alkyd resin)

#### Cobalt-free:

1% Nuodex Drycoat (Venator)

and in addition:

0.10 - 0.20% Ca 0.10 - 0.15% Zr (Metal on solid binder)

#### **Shelf Life:**

The storage stability of WorléeKyd B 865 U in the originally closed barrel is at a storage temperature from +5 to +25 °C twelve months, counted from the day of the delivery ex works.