



# **Technical Leaflet**

# WorléeKyd S 6400 hv

Art.-No. 111020-05527 Revision: 07.05.07

W'Kyd S 6400 hv is a long oil drying alkyd based on soya oil, mainly for the production of decorative finishes and general purpose exterior and interior paints.

#### **Technical Data:**

Non volatile content, 1h/125 °C, DIN EN ISO 3251	60% ± 1
Content of phthalic anhydride	approx. 26%
Oil type	soya oil
Oil content	approx. 63%
Acid value, on solids, DIN EN ISO 3682	max. 12
Colour, Gardner, 50% in dearomat. HC 160 - 200, DIN ISO 4630	max. 10
Flow time, 20 °C, 50% in dearomat. HC 160 - 200, DIN 53211-4	120 - 150 s
Delivery form	60% in dearomat. HC 160 - 200

# Compatibility:

W'Kyd S 6400 hv is completely compatible with most medium and long oil alkyds and raw and polymerised oils. It is also compatible with common used maleic resins, rosin esters and phenolic modified rosin esters; not compatible with short oil alkyds. The tolerance for reactive pigments is good.

### Solubility:

W'Kyd S 6400 hv is well soluble in all common solvents.

# **Application:**

W'Kyd S 6400 hv is especially suitable for the manufacture of consumption, exterior quality house, do-it-yourself and anticorrosive paints.

# **Driers:**

Following driers are recommended for W'Kyd S 6400 hv:

0.04 - 0.06% Co 0.05 - 0.09% Zr





WorléeKyd S 6400 hv

2

0.10 - 0.20% Ca

(metal calculated on solid alkyd resin)

<u>or</u>

5.00 - 6.50% Nuodex Combi APB (Rockwood) of solution on solid alkyd resin.