



Preliminary Technical Information

WorléeCure VP 2270

Art.-No.: 112501-20765 Version: 12/2017

WorléeCure VP 2270 is an epoxy curing agent based on a polyamine adduct.

Technical Data:

| Viscosity at 25°C | 580 ± 50 | mPas | Rheometer, C 60/2°, 30 s ⁻¹ |
|-------------------------------------|-----------------|----------|--|
| Amine value | 300 ± 50 | mg KOH/g | According to DIN 16945 |
| Hydrogen Equivalent weight (g/Val.) | 100 | g/Val. | Technically determined |
| Colour Index | < 2 | Gardner | DIN ISO 4630 |
| Density at 20°C | $1,04 \pm 0,02$ | g/cm³ | DIN EN ISO 2811-2 |
| Geltime* | approx. 18 | min | DIN 16945 |
| Pendulum hardness | 172 | S | 200 μm after 7 days rt |
| Shore D hardness | 79 | | ISO 868, after 7 days rt |
| Delivery form | 100% | | |

^{*} with epoxy resin, EEW: 187

Application and Properties:

WorléeCure VP 2270 used as universal curing agent for laminating- and coating resin systems as well as for highly filled coating materials, motars and primers and epoxy flooring systems.

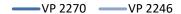
Recommend Transport and Storage Conditions:

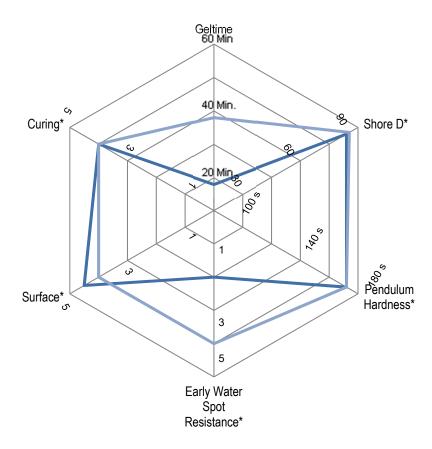
WorléeCure VP 2270 should be protected for freezing and direct sunlight. When appropriate stored in closed containers at temperatures between 10 °C and 30 °C, then shelf life is at least 12 months.





Performance Profile





* with A/F-resin (C12-C14 diluted)

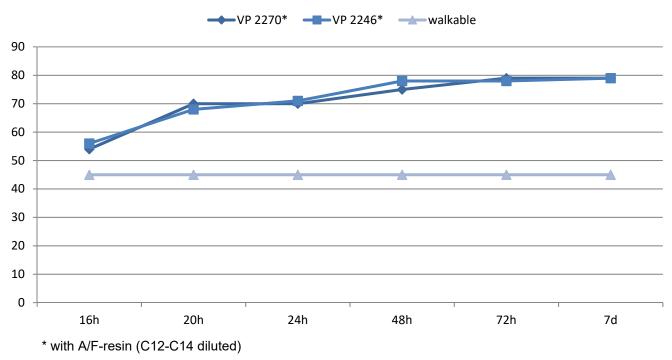
1 = poor

5 = excellent

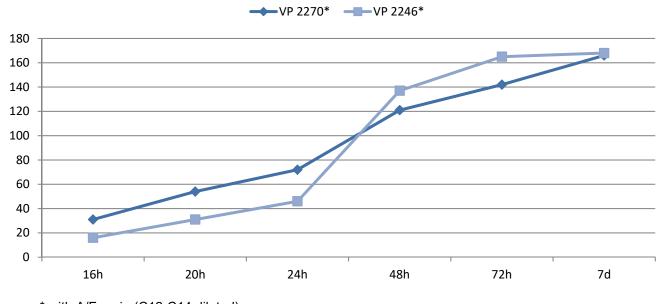




Shore D at RT



Pendulum Hardness at 20°C/50 % RH, 200 µm



* with A/F-resin (C12-C14 diluted)

The product described in this preliminary technical data sheet is a trial product which has not yet been industrially manufactured. Worlée-Chemie GmbH has not yet been able to monitor performance over a sufficiently period and therefore, cannot accept liability or provide a warranty for the product, in particular on its suitability for specific applications.