



Technical Leaflet

WorléeSol E 330 W

Art.-No. 111053-22837 Revision: 05.06.2024

Short oil, modified PU alkyd emulsion for the manufacture of air drying water thinnable paint systems.

Technical Data:

Appearance	clear to opaque liquid

Non-volatile content, 1h/125 °C, 40 - 44 %

DIN EN ISO 3251

Oil content approx. 33%

Acid value, on solids, DIN EN ISO 2114 15 - 20 mg KOH/g

Viscosity, Rheometer, 20 °C, C 60/2°, $5 \text{ s}^{-1} \leq 10,000 \text{ mPa·s}$

pH-value, DIN ISO 976 7.5 - 8.5

Delivery form approx. 42% in water

Application and Properties:

WorléeSol E 330 W is mainly used for the manufacture of water thinnable, fast drying corrosion protection primers and top coats.

Due to the fast physical and oxidative drying, paints can be formulated without siccatives. If required, siccatives like Borchi Oxy Coat 1101 can be used. WorléeSol E 330 W is shear stable.

Sustainability

The bio-based amount is approx. 32% on the binder solids content.

Recommended Storage and Transport Conditions:

Protect from freeze and avoid direct sunlight.

Shelf Life:

The storage stability of WorléeSol E 330 W in the originally closed barrel is at a storage temperature from +5 to +25 °C twelve months, counted from the day of the delivery ex works.