

Technical Leaflet

WorléeAdd 902

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W´Add 902 is used for degassing and deairing of epoxy, polyester, hybrid, acrylic and other powder coating systems including Primid XL 552. By using W´Add 902, the amount of benzoin in the formulation can be reduced significantly. W´Add 902 also reduces the melt viscosity, improves the dispersion of pigments and the flow properties, eliminates pinholes.

Technical Data:

Appearance	white powder
Activity	67 - 69%

Application and Properties:

W´Add 902 is provided as a free flowing powder which is convenient in handling easy to disperse and reliable in performance. For best results W´Add 902 should be pre-blended with other coating ingredients in a high intensity mixer. Then homogenised in a heated extruder.

W´Add 902 being a polymeric additive does not evaporate (fume) during the baking process and is basically non toxic.

W´Add 902 should always be used in combination with Resiflow PV 5, PV 88, CP 77, PL 200 or an equivalent flow control agent.

W´Add 902 does not lead to yellowing in formulations with hydroxyl alkyl amide hardener (primid).

W´Add 902 should be used at a concentration of 0.5 - 1.5% based on total formulation.

For each new formulation an individual laboratory test is required to determine the optimum concentration of the additive.